

Specification Sheet

1st December 2019

1. Product name:
GRANDPLY CPC

2. Manufacturer:
Indústria de Compensados Sudati Ltda.
Av. Presidente Getúlio Vargas, 1638
Palmas, PR 85555-000 BRAZIL
Tel. +55 (46) 3263-8400
e-mail: fabiano@sudati.com.br

Available from:
IBAITI mill

3. Certifications and credentials:
EUTR compliant
REACH compliant
FSC 100% (on demand)
EN 13986 CE Marking System 2+ for Structural use

4. General characteristics

Composition	Hardwood plywood bonded with phenolic resin
Wood species	Eucalyptus (eucalyptus grandis / eucalyptus urophyllaXgrandis)
Bond quality	Bonding Class 3 to EN 314-1/2 (phenolic)
Release of formaldehyde	E1

5. Veneer grades:

Layer	Finishing	Knots and knotholes	Splits
Face	Smooth	Repaired, up to 30mm	Repaired, up to 5mm
Back	Smooth	Up to 30mm	Occasionally up to 10mm
Inner plies	Minimal amounts of laps and gaps		

6. Dimensional tolerances (EN 315):

Panel types	12mm	15mm	18mm	24mm
Number or plies	5	5	7	9
Maximum thickness (mm)	13.2	16.3	19.3	25.5
Minimum thickness (mm)	11.2	14.2	17.1	22.9
Typical calibrated thickness (mm)	11.2	14.2	17.1	22.9
Length and width	+0 / -3.0 mm			
Squareness	1.0 mm/m			

7. Standard sizes and panels per bundle:

Panel size	Bundle type	12mm	15mm	18mm	24mm
2440 x 1220	Standard	75	60	50	37
2440 x 1220	Half height	37	30	25	x

8. Packaging:
Panels stacked over plywood rails and tied with 6 or more bands.
T&G bundles also include plywood side and corner protections.

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9. FACE veneer example pictures:



10. BACK veneer example pictures:

